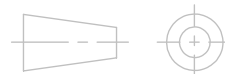


UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL $\pm 1/32$ "
 X.X ± 0.1 "
 X.XX ± 0.01 "
 X.XXX ± 0.005 "
 $\angle \pm 5.0^\circ$



MATERIAL
MILD STEEL

DO NOT SCALE DRAWING

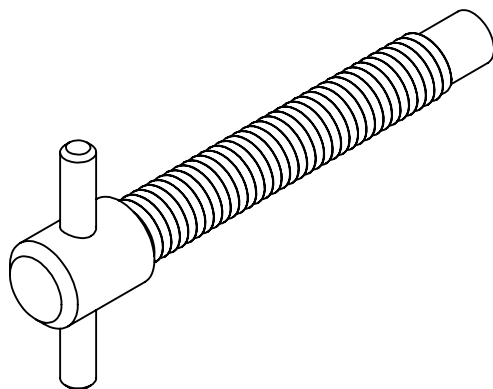
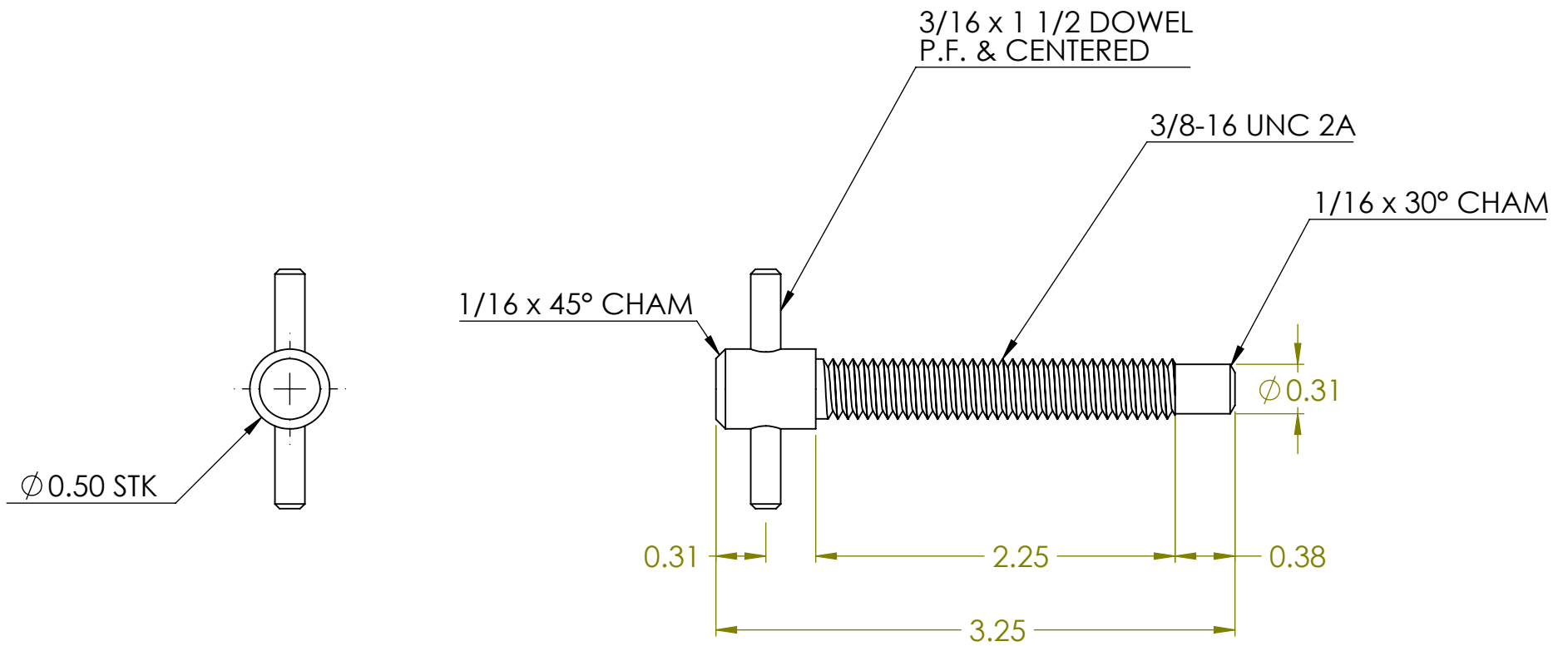
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DRAWN	J.L.	9/24/14
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

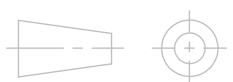
COMMENTS:

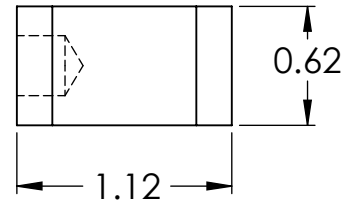
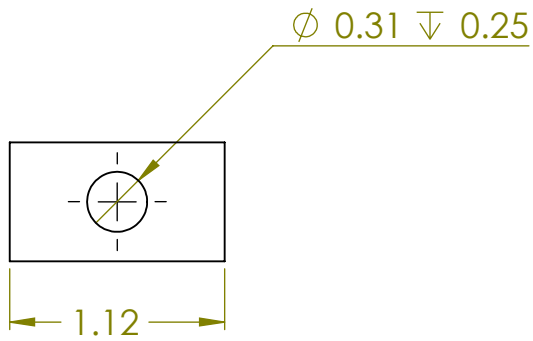
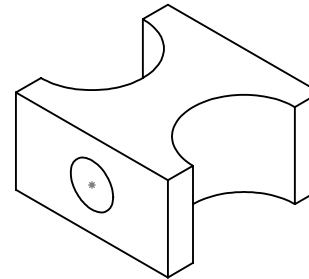
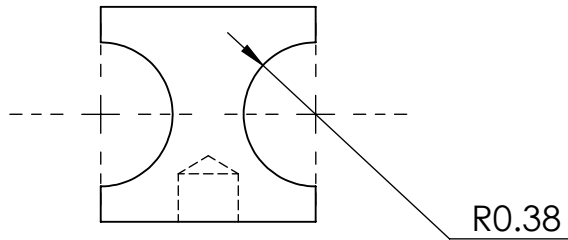
CCBC

TITLE:
**DRILL PRESS VICE
 BODY**

SIZE	DWG. NO.	REV
A		
SCALE: 1:1		SHEET 1 OF 4

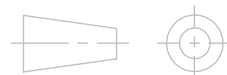


UNLESS OTHERWISE SPECIFIED:		NAME	DATE	CCBC	
DIMENSIONS ARE IN INCHES		DRAWN	J.L.		
TOLERANCES:		CHECKED			TITLE:
FRACTIONAL ± 1/32"		ENG APPR.			DRILL PRESS VICE SCREW
X.X ± 0.1"		MFG APPR.			SIZE DWG. NO. REV
X.XX ± 0.01"		Q.A.			A
X.XXX ± 0.005"		COMMENTS:			SCALE: 1:1 SHEET 2 OF 4
∠ ± 5.0°					
					
MATERIAL MILD STEEL					
DO NOT SCALE DRAWING					



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL $\pm 1/32"$
 X.X $\pm 0.1"$
 X.XX $\pm 0.01"$
 X.XXX $\pm 0.005"$
 $\angle \pm 5.0^\circ$



MATERIAL
MILD STEEL

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	J.L.	9/25/14
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:

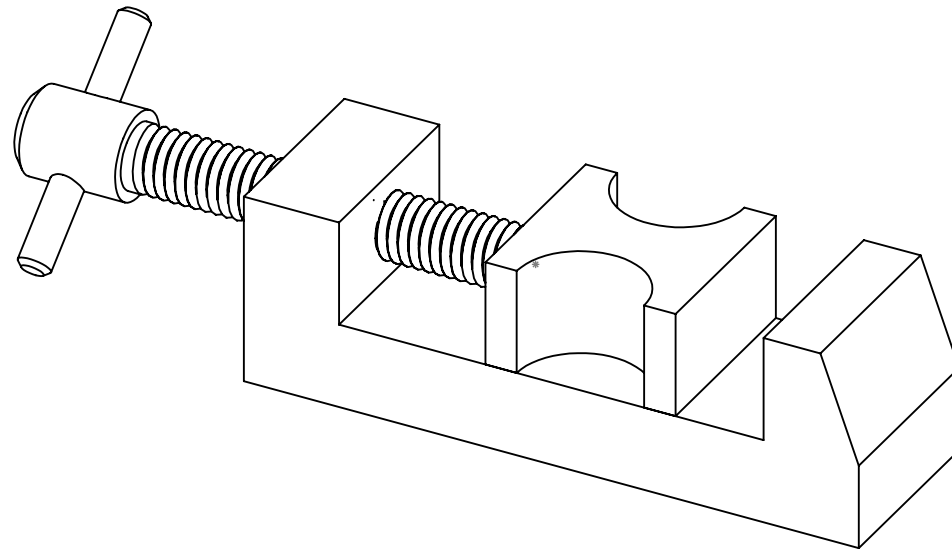
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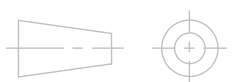
TITLE:

**DRILL PRESS VICE
 JAW**

SIZE	DWG. NO.	REV
A		

SCALE: 1:1 SHEET 3 OF 4



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ " X.X ± 0.1 " X.XX ± 0.01 " X.XXX ± 0.005 " \sphericalangle $\pm 5.0^\circ$		NAME	DATE	CCBC	
	DRAWN	J.L.	9/25/14		
 MATERIAL DO NOT SCALE DRAWING	CHECKED			SIZE	DWG. NO.
	ENG APPR.				
	MFG APPR.			REV	
	Q.A.				
	COMMENTS:			SHEET 4 OF 4	